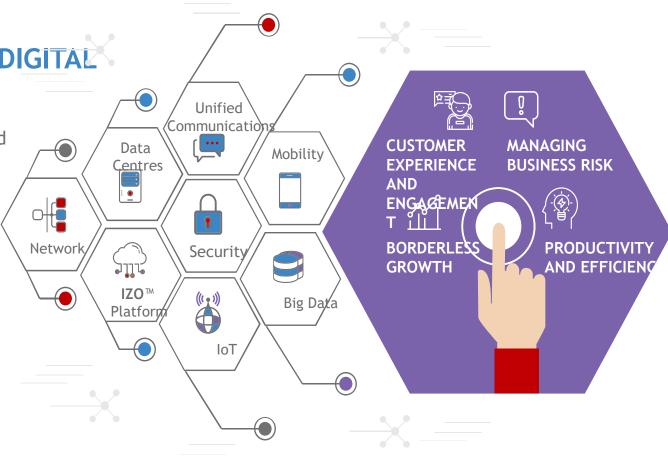




Tata communications is your perfect strategic partner and is well poised to be an end-to-end orchestrator in the IoT revolution



IoT in Industries



Digital Factories

Productivity Focus

Vertical specialized

Cost reduction

Ops efficiency

Incerease revenue

Do More with Less

Private infra



Digital Society (Smart Cities)

Public Utilities Public-private solutions

Make available Easy Access Communicate

Sustainable solutions (Opex control)

Public infra

Digital factories, powered by Tata Communications

Toxic Gas Monitoring Solution CO, CO2, Temp, Humidity, PPM,

Temperature and Humidity **Monitoring Solution**

Heat Loss, Measurement, Threshold breach (Boilers, Ovens), Surface monitoring at various places viz Bus Bars, Transformers, Induction Motors, Data Centres

Gas and Water/Fluid Flow **Monitoring Solution**

Flow Monitoring, Gas Pressure and Consumption Monitoring, Fluid (Oil, Water, Chemical fluids) level monitoring

Machine Trip Status Monitoring Solution - NONC

Monitor Industrial O/P via NO-NC, VFD Tripping, CNCs, Compressor Tripping, Breaker Tripping

Pressure Monitoring

Differential Pressure (atmospheric) Monitoring, Weight Sensing



Worker Safety Watch -**People Tracking**

Fall detection, Body temp, Indoor Tracking, Idle time

Access Tracking

Manage & Monitor Your Plant Area Access

Challenges:

- Legacy Infrastructure
- Customer value perception

Plant Energy Monitoring with Machine Data

Modbus to LoRa Converters, Data Extraction and Transmission from machines

Smart Plant Lighting - Single or Group Controlling

Scheduling, Dimming, Astronomical Calendar Sync, Luminosity Control etc.

Movable and Immovable **Assets Tracking**

Track asset location, monitor temperature and anomalies remotely

Manual Call Point / Service **Request Button**

Emergency Alarms, Repeat Orders, Maintenance and Support Requests, Pantries, Customer **Experience Centres**

Load Monitoring Solution-Load Protector Device

Transformer Monitoring, Main Distribution panel, Sub Distribution Panel, Motorised Control Panel etc.

Focus on:

- **Innovation**
- Simplicity
- **Ecosystem Partnership**

Use Case 1: Employee Safety & Tracking

Business challenges:

- Lack of visibility of employee movement
- Traceability of employee during emergency evacuation
- Employee movement in hazardous/ restricted area
- Employee attendance
- Safety of women employees during transportation
- Alerts during accidents
- Identify worker fitness for the given job at hand

Implementation challenges:

- Interference from legacy systems
- Adoption
- Privacy of employee physical parameters out of work environment

TATA COMMUNICATIONS

Employee Safety & Tracking: Innovation at work

FLEXIBLE CONFIGURABLE SOLUTION ENABLING WELLNESS AND LOCATION BASED SERVICES FOR CUSTOMERS





WELLNESS FEATURES LOCATION FEATURES MANAGED SERVICES Enterprise grade managed service -Hazardous Area by proximity Heart rate measurement service delivery and assurance Body skin temperature Geofencing Configurable Application Fall and immobility Access Control Elevation (Absolute, Analytics engine **SOS Button** relative)

Bedrock of Robust Network, Platform and Application

Safe Pass: Connected Worker - Simplicity

An ID card that helps organizations. track employees / contractors as well enable alert mechanism for workers to improve employee wellbeing



WELLNESS FEATURES

LOCATION FEATURES

MANAGED SERVICES



SOS Button Employees can send an SoS signal to supervisor in case of an emergency



Tracking
Organization can track
employee location, ena

employee location, enabling automatic attendance, hazard warning etc.



Enterprise grade managed service - service delivery and assurance



Configurable Application



Audio alarm
The ID generates audio alarm
to employee if they reach a
hazardous/restricted
location



Supervisor Alerts
Receive instant alerts if
employees enter restricted
or hazardous zones



Analytics engine

- Reduce emergency incidents and ensure safety
- Complete data control and end-to-end enterprisegrade service with solution lifecycle support with KPIs.
- Long lasting battery on devices.
- Long range Indoor/outdoor coverage.

Use Case 2: ENERGY MONITORING & TARGETING SYSTEM

BUSINESS CHALLENGES:

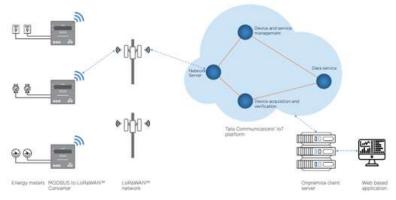
- 1. Optimising Specific Energy Consumption
- 2. Monitoring T&D Loss and Low PF feeders, arresting cable loss
- 3. Benchmarking of various departments
- 4. Arresting energy leakages
- 5. Implement IoT solution, using WIRELESS Communication

SOLUTION OBJECTIVE

- 1. An effective energy monitoring and targeting mechanism is deployed by levering existing Infrastructure.
- 2. The device communicated wirelessly over Tata Communications' secure LoRaWAN network, adding to the pace of implementation and saving the workshop from additional wiring.
- 3. Actionable insights was delivered through Tata Communications' integrated IoT platform and associated web-based application. This combination of data segregation, analysis and presentation of real-time and periodic consumption rates.

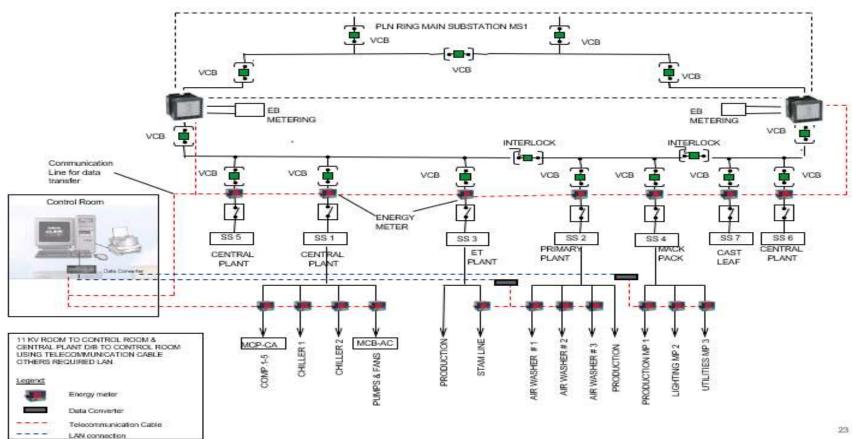
SOLUTION OUTCOME

Through this implementation, the management has better visibility to energy consumption patterns, and control over energy leakages which has met most of the business solution

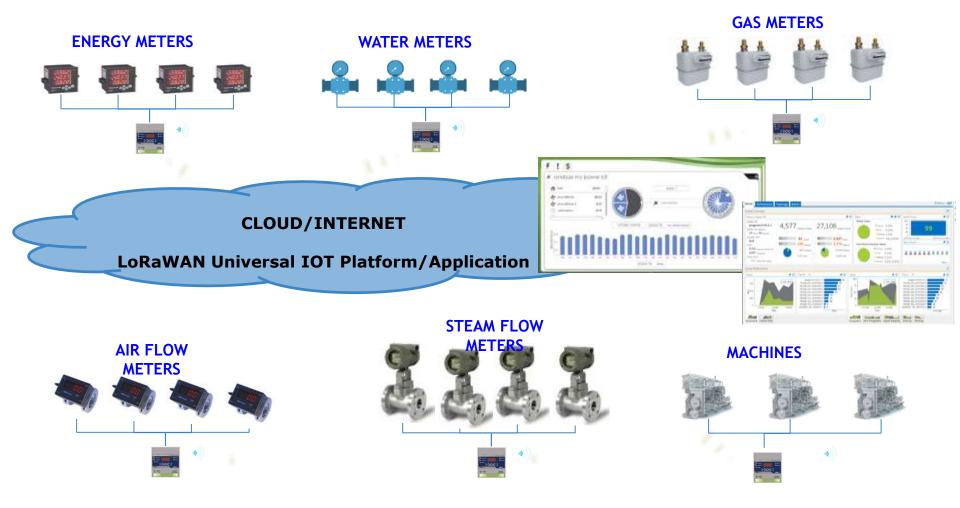


Displayments supposentative of the distant free williams premy monitoring and computing system solution

EM&TS - Earlier approach



EM&TS - CURRENT APPROACH



MODBUS TO LORAWAN DEVICE

Key Features

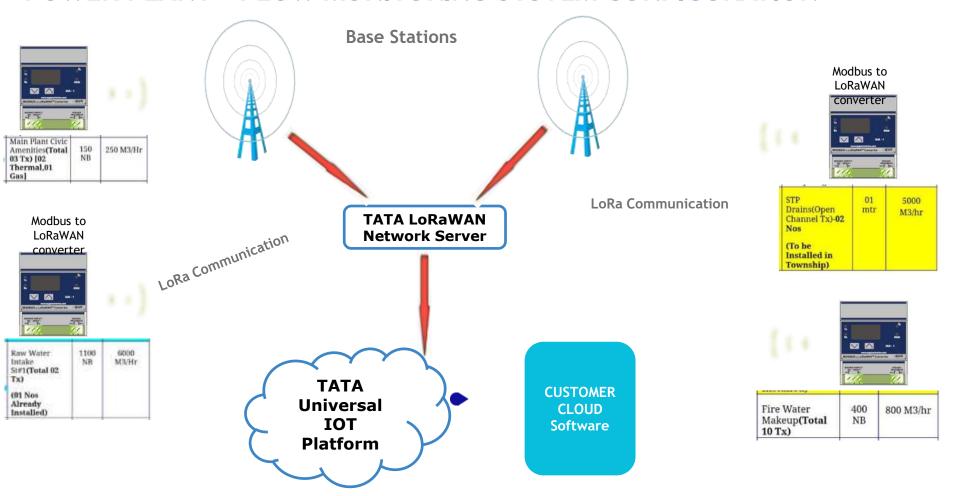
- Converts Modbus RS485 Protocol to LoRaWAN
- Device Configurable for Multi Brand Energy meter and any Modbus RTU output Device
- Data transmission up-to 1 km
- Transmit up-to 9 electrical parameters every 5 min interval. Critical parameters (events) transmitted instantaneously (stores meaningful data)
- DIN rail Mountable

Application:

- Energy Monitoring & Targeting System
- Process equipment's monitoring
- VFD and Machine communication



POWER PLANT - FLOW MONITORING SYSTEM CONFIGURATION



Tata Communications Limited: IoT Solutions

End to end solutions from device to application

Asset Tracking solution

Track asset location, monitor temperature and vibratio anomalies remotely



Smart Lighting solution

Enable better management of energy by orchestrating street lights



Monitor employee and environment with a two way alert mechanism



Industrial IoT

Measuring and tracking industrial parameters to create digital factories



Connected worker solution. Geofencing and Hazard alerts



Me Me

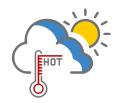
Automated Metering solution

Monitor customer usage through automated meter reading and data processing



Sensors to monitor environmental parameters accurately $(((\bullet)))$







We are just getting started, soon one of our solutions will touch your lives

